

MOLD-RELEASE COATING SYSTEMS**ABSTRACT OF THE DISCLOSURE**

A mold-release coating system includes a barrier
5 coating of a substantially liquid wax material. The wax
material is deposited onto the mold surface. The wax
material includes about 7 to about 10 weight percent
solids. The wax material is permitted to substantially
dry after deposition onto the mold surface. The mold-
10 release coating system also includes a release powder
deposited onto the barrier coating after the wax material
has been permitted to substantially dry after deposition
onto the mold surface.